

Tapes

Double-sided tape SP 61322

Material: The double-sided tape SP 61322 is made of polyester fleece as base material with a acrylic adhesive.

Properties: The double-sided tape SP 61322 is an inexpensive allround-tape with very good gluing capacity. It offers high adhesive application with very good initial adhesion, even on slightly coarse surfaces.

Applications: SP 61322 is preferably used to equip surface materials with adhesives and produce laminates.

Colour: white

Delivery forms: The double-sided tape SP 61322 is available with a length of 33 m or 66 m. Other lengths upon customers request.

Storage conditions: The double-sided tape SP 61322 lasts for 6 months if stored cool and dry (15 – 20°C, <65% rel. RH).

Dr. Dietrich Müller GmbH

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Property	Test method	Unit	Value
Total thickness	ASTM D-1000	mm	0,170 ± 10%
Base material	ASTM D-1000		Polyester fleece
Thickness base material	ASTM D-1000	mm	0,050 ± 10%
Type of adhesive	ASTM D-1000		Acrylic
Gluing capacity, pull-off force plate	ASTM D-1000	N/10mm	14
Limit temperature	ASTM D-1000	°C	130
Short term load (1 h)	ASTM D-1000	°C	175
Breakdown voltage	VDE 0303	V _{eff}	6000
Electrolytic corrosion effect	VDE 0340	AN	1,2
Tear strength	ASTM D-1000	N/10mm	40-60
Elongation at break	ASTM D-1000	%	80-120
liner			Silicone paper

Please note:

The information in this data sheet is based on our current knowledge and experience. They do not disengage the fabricator and the user from own tests and inspections because of the plenty of possible effects. There is no judicial binding assurance of certain properties or of the qualification for a concrete application in our declaration. We recommend consulting us in individual cases. The acceptor of our products has to observe possible industrial property rights as well as present laws by himself.